

SANKHLA INDUSTRIES

Technical Specification of PVC Compound

Grade: PS 25 BLACK T2

Description: PS 25 BLACK T2 is lead stabilized soft grade for injection moulding applications. It is formulated with carefully selected PVC resins, Plasticizers, Stabilizers & other additives.

Properties	Unit	Test Method	SI 3199 Specification	Typical value *
Specific gravity	-	ASTM D 729	1.28 ± 0.02	1.28
Shore hardness	"A"	ASTM D 2240	52 ± 2	52
Before Ageing				Typical value**
Tensile strength	N/mm ²	IS 10810 Part 7	8.5 (min)	9.5
Elongation at break	%		300 (min)	320
Cold bend test (for dia <12.5mm) Test temperature - 15°C ± 2°C Duration of test 2 – 3 hrs				
Visual examination	--	IS 10810 Part 20	No Cracks or Scales	No Cracks or Scales
Thermal Stability @ 200°C ± 0. 5°C	Minutes	IS 10810 Part 60	35 (min)	> 35

* Data evaluated on 25x25x4mm thick compression moulded block.

** Data evaluated on extruded sleeve of thickness between 0.8 – 1.2 mm / 1- 2 mm thick sheets.

Processing Techniques: PS 25 BLACK T2 can be processed on any good PVC injection moulding with a temperature range of 125°C - 150°C.

Package Storage & Handling: PS 25 BLACK T2 pellets should be packed in airtight laminated plastic bags of 25 Kg net weight and stored in a cool & dry place away from sunlight. Use of gloves and nose mask is recommended during manual handling.

Safety: PS 25 BLACK T2 does not undergo hazardous decomposition under normal storage conditions. Static charges may be generated by conveying PVC pellets and, therefore, the conveying systems should be properly grounded.

Spillage: Vacuum cleaning.

Disposal: Waste PVC pellets should be disposed in accordance with local regulations. The product is intended for industrial use only. MSDS is available on request.

Disclaimer: The above test results should be used only as a guideline. The material performance depends on different conditions of processing and fabrication. Consequently, users are advised to establish for themselves that the material is suitable for their end product requirements.

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